

ULANO 925 WR-P

Water resistant Diazo photoemulsion

ULANO 925 WR-P is used for the production of stencils which are resistant to aqueous printing media and plastisol inks. It is especially suitable for textile and ceramic printing and is decoatable.

SENSITIZING

With **Diazo C58-D** or **C30-D** (depending on the emulsion package size). The small Diazo bottle is filled to the mark, the large bottle to the bottle shoulder with distilled water. Close the bottle and shake well. After a maximum of 15 minutes give the diazo solution to the emulsion and stir until the mixture has homogenized. Allow the sensitized emulsion to degas for at least one hour before use.

DEGREASING

Before coating, we recommend to clean and degrease the screen mesh to achieve reproducible coating results. Ensure proper tension of the screen mesh. Use one of our manual degreasers or a degreasing concentrate for automatic units. After thorough rinsing with water and drying, the screens are ready for coating.

COATING

The coating of the screen generally begins from the printing side in order to fill the mesh openings. Only then begin with the emulsion build-up from the squeegee side, e.g. 2-1, 2-2, 2-3,... The use of a coating machine is especially recommended because it achieves an even and reproducible coating result.

DRYING

The screen must be dried thoroughly before exposing to achieve the highest ink resistance. This should preferably be done in a dust-free drying-chamber with fresh-air inlet at temperatures of between 35-40°C.

EXPOSURE

The stencil is created by UV-light hardening of the non-printing stencil parts. Expose with blue actinic light at a wave length of 350-400 nm. The most suitable exposure sources are metal halide lamps. Due to the many variables that determine the actual exposure time, accurate exposure times cannot be given. Optimum copying results can only be achieved by trials (step exposure). For best resistances, please choose an exposure time which is as long as possible. This maximum exposure time must still allow reproduction of fine details.

POST-HARDENING

Stencils made using **ULANO 925 WR-P** permit long print runs without post-treatment when printing with aqueous inks. Under extreme circumstances the screen can additionally be post-hardened with a separate hardener. However, post-hardened stencils can hardly be decoated anymore.

This data sheet is for your information. A legally binding assurance of the product's suitability for a specific purpose cannot be derived from it and no liability can be assumed for any potential damages that may occur. Liability for damages due to a slightly negligent breach of duty on our part or on the part of our legal representative or vicarious agent is excluded. Our liability for damages due to injury to life, body or health is not covered by this limitation of liability. Our products are subject to continuous production and quality control and leave our company in perfect condition. This product is intended solely for industrial applications and not for use by the end consumer. We recommend to our customers to always test the product themselves since only in this way – also after production – can the freedom from certain substances and the suitability for a particular purpose be verified. The user has to test the product for suitability for the intended application. We reserve the right to modify product specifications. Tests that are not part of the specifications of the product mentioned above have not been carried out. All information applies only to the above-mentioned product obtained from Kissel + Wolf GmbH. It corresponds to our current state of knowledge, but is not a confirmation of a particular application and is not automatically replenished. All information is valid for a maximum of 12 months from the date stated above (annexes may be provided with their own date). Any industrial property rights as well as existing laws and regulations are to be observed by the recipient of our product on his own responsibility. Intellectual property rights of third parties must be observed. Our terms and conditions of sale and delivery shall apply.

RETOUCHING / BLOCKING-OUT

For retouching / blocking-out use products of our screenfiller range. When printing with aqueous inks, preferably use water based products. These dry water resistant and can be removed with decoating products and a high pressure water washer. Ask your distributor or ULANO for advice.

DECOATING

After thoroughly cleaning with either water or a suitable solvent based cleaner, the stencil can be decoated. Due to the high resistance of the photoemulsion, usually a high pressure water washer is necessary. Use one of our post-cleaners to remove possibly remaining ink or resin residue. Trials are essential as the type of residue may vary. Please ask for samples to test.

NOTICE

Please note that the printing resistance of a screen printing stencil is influenced by a lot of parameters e.g. mesh, coating technique, drying, exposure time etc. Furthermore, a lot of printing media and printing machines are being used in practice which have not all been tested by us. Therefore, please accept our offer and test the suitability of our products by asking for emulsion samples, as we can only guarantee for a constant quality according to our own working conditions.

COLOUR

Unsensitized: violet
Sensitized: brown-violet

VISCOSITY

Approx. 6800 mPas (Rheomat RM 180, MS 33, D = 100 s⁻¹, 23°C)

HEALTH HAZARDS / ENVIRONMENTAL PROTECTION

Please follow information given in the safety data sheet.

STORAGE

Unsensitized: 15 months (at 20-25°C). Protect against freezing.
Sensitized: approx. 4 weeks (at 20-25°C)

Screens coated in advance: approx. 1 week (at 20°C and in complete darkness).
Dry again prior to copying.